



## **Keystone Fabricating Inc.**

1220 Win Drive  
Bethlehem, PA 18017  
Phone (610) 868-0900 • (888) 735-9150  
Fax (610) 868-3051

### **FACILITIES LIST**

#### **WATERJET**

Techjet X2 4000 Series Waterjet with 5 Axis Head

#### **SHEARS**

1 Pexto Power Shear- 4 ft. 12ga capacity  
1 Amada Shear- 13 ft. 1/4" mild steel capacity

#### **PUNCH PRESSES**

1 Amada Coma 567 44 Station Turret Punch Press- 1/4" s/s capacity 60" X 72" Sheet Size  
1 Amada Pega 56 Station Turret Punch Press- 1/4" mild steel 40" x 40" Sheet Size

OBI Type:

1 Loshbough Jordan-35 ton

#### **PRESS BRAKES**

1 Amada 187 ton 14ft. 1/4in capacity  
1 Cincinnati 175 ton 14ft. 10ga capacity  
1 Niagra 90 ton 10ft. 10ga capacity  
2 Niagra 50 ton 8ft. 10ga capacity

#### **NOTCHERS**

1 Amada CSHW-220- 9" x 9"- 1/4in mild steel capacity (numerically controlled stops)  
1 Comaca Power Notcher - 8 1/2" x 10 ga capacity  
1 Pro-Notch Notcher- 9" x 9"- 3/16" mild steel capacity

#### **ROLLERS**

1 Niagra- 2 1/2" diameter 3 ft. 20ga capacity  
1 WDM- 6" diameter 10 ft. 10 ga capacity

#### **DEBURRING MACHINES**

1 Gauer Safe Edger- 20 to 11ga 18" wide capacity  
1 Falls Metal D-Bur-R - 24 ga to 1/4" thick capacity  
1 Standard, floor model, variable speed, deburring/buffing lathe

#### **SAWS**

1 Delta Abrasive Cutoff Machine 10" diameter wheel 3 h.p.  
1 Kysor Johnson- Horizontal Band Saw  
1 Do-All Band Saw-Model 16-3  
1 Powermatic Vertical 1/2" Blade

#### **DRILL PRESSES**

1 Walker-Turner Floor Type Drill Press-18"x16" table 10" throat- 1/2" capacity  
1 Electro Mechanic Drill Press-12" x 12" table-1/2" capacity  
1 Duracraft-Floor Type Drill Press 16" x 13" table 10" throat- 5/8" capacity

### **SANDERS**

- 1 Wide Belt-Grind Master
- 1 Carborundum Semi-Automatic Stroke Sander Model 8v-r1-6
- 1 Flexible Shaft Corp. Model MS5

### **STRUCTURAL AND TUBE FORMING EQUIPMENT**

- 1 Hossfeld Universal Pipe and Bar Bender Model No. 2

### **WELDERS**

- 1 MK COBRATIG ORBITAL WELDER 150 Amp
- 2 Lincoln Square Wave 360 Amp Tig-355
- 1 Miller 32 ABP 300 Amp Heliarc
- 1 Miller Heliarc 320 BP 200 Amp Tig Welder
- 2 Miller Matic 30E 300 Amp Mig Welder
- 1 Miller Syncrowave 350 Amp Tig-351
- 1 Miller Matic SP250 250 Amp Mig Welder

### **SPOT WELDERS**

- 1 Taylor Winfield Spot Welder 75 KVA Press Type
- 1 Ames Spot Welder 20 KVA Press Type
- 2 Rex Spot Welder 7 1/2 KVA Rocker Type

### **MACHINE SHOP EQUIPMENT**

- 1 Ikeda Radial Drill 46" Reach-48" Working Height
- 1 South Band Lathe 10" Swing-48" Bed
- 1 Cincinnati(Milacron)
- Vertical Miller 12" x 48" Bed
- 1 Butterfly Surface Grinder 6" x 12"

### **MISCELLANEOUS EQUIPMENT**

- 1 Pem-Serter
- 1 Rubber covered, Nip Rollers
- 1 Thermal Dinamatic Pak-5KR-Plasma Cutter, capable of cutting up to 1/2 mild steel
- 1 Buffalo Universal Iron Worker, capable of shearing 1/2 plate